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**BELLINI WILLIAMS ISLAND PENTHOUSE SELLS FOR
PRECEDENT SETTING \$4.3 MILLION**

AVENTURA, Fla. (February 5, 2015)—EWM Realty International has announced that it has sold the third penthouse at Bellini Williams Island. At \$880 per square foot, the staggering price tag of \$4.3 million is a watershed for Williams Island and the City of Aventura. Only one penthouse remains.

Another telling indicator of the renewed demand for ultra luxury in the area is that Bellini is the only building on Williams Island where every residence has sold for more than \$1 million. Because it is the last residential development to be built on Williams Island, Bellini represents a once in a lifetime opportunity for buyers who want in on the island's exclusive lifestyle. An added advantage for buyers is that the building is already complete and residents have moved in.

“This is a landmark sale, marking a price point not often seen in Aventura,” said Patrick O’Connell, vice president of new business development, EWM Realty International. “Bellini was introduced during difficult economic times, however the developer never had to sacrifice the integrity of the product by lowering price points because our buyers recognized the unwavering standard that we offer.”

The 5,000 square-foot penthouse has four bedrooms and 6.5 baths. It features top-of-the-line Eric Ripert Kitchens by Poggenpohl, the famed chef of Le Bernadin in New York City; private elevators, floor-to-ceiling windows, and wraparound glass balconies with panoramic views that overlook the Atlantic Ocean, Intracoastal Waterways and Downtown Miami.

The last available penthouse features the option of a turnkey designer package by Artefacto. The final collection of three-bedroom, three-bath corner residences is priced from \$1.5 million. The penthouse starts at \$4.5 million.

Bellini was developed by the esteemed Martin Z. Margulies, known for building quality projects with astute attention to detail. Rising 24 stories, Bellini is distinguished by its intimate feel offset by its chic contemporary design. Bellini's amenities include a superlative fitness center featuring private men's and women's locker rooms and sauna; a media room and kid's game room; and a beautifully landscaped sun deck with resort-style pool, spa and cabana area overlooking the private Williams Island Marina, accommodating yachts up to 160 feet.

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Bellini is located at 4100 Williams Island Boulevard in prestigious Aventura, a city renowned for the Aventura Mall featuring a wide variety of upscale retailers as well as the exclusive Turnberry Golf Club. The private gated community of Williams Island is known as the Florida Riviera for its exclusivity and amenity-rich lifestyle. All residents receive access to membership at the exclusive Williams Island Club, featuring a newly renovated 27,000 square foot state-of-the-art fitness center and luxury spa with restaurants, 16 tennis courts, indoor and outdoor pools, and children's playground.

For more information, call (305) 466-6808 or visit belliniwilliamsisland.com.

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